

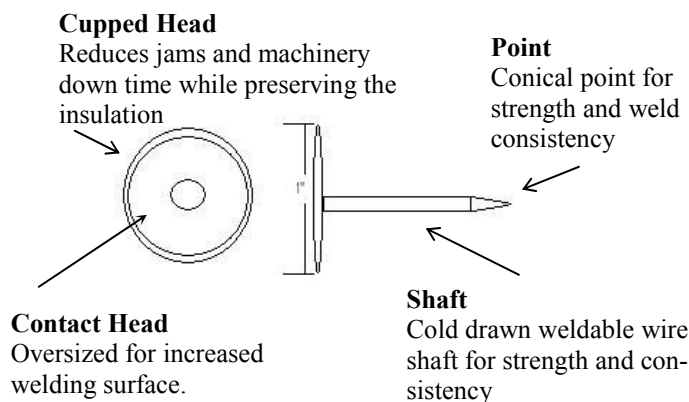
Weld Pins

For The Fastening of Duct Liner To Metal Ductwork

Specifications

- All pins are 10 gauge
- Permanently secure insulation to the inside of sheet metal ductwork
- Designed to work with all standard resistance welding equipment
- Available in a variety of sizes & packaging
- Washer diameter 1"
- Higher electrical resistance reduces weld time
- Consistency reduces the need for adjustments to equipment
- All pins are Electroplate Galvanized
- Can be used with multi-head, automatic feed, single-head, dual-head & portable systems
- Designed to provide complete sheet to pin fusion
- Manufactured in the USA
- Superior Strength
- Cold drawn weldable wire point produces superior electrical contact

Dimensions



Packaging

| Part Number | Description | Quantity | Packaging |
|---------------|-----------------|----------|-------------|
| WP.5GA10B1 | 1/2" Weld Pin | 1000 | Box |
| WP.5GA10B5 | 1/2" Weld Pin | 5000 | Box |
| WP.5GA10P5 | 1/2" Weld Pin | 5000 | 5 Gal. Pail |
| WP.75GA10B1 | 3/4" Weld Pin | 1000 | Box |
| WP.75GA10B5 | 3/4" Weld Pin | 5000 | Box |
| WP.75GA10P5 | 3/4" Weld Pin | 5000 | 5 Gal. Pail |
| WP1GA10B1 | 1" Weld Pin | 1000 | Box |
| WP1GA10B5 | 1" Weld Pin | 5000 | Box |
| WP1GA10P5 | 1" Weld Pin | 5000 | 5 Gal. Pail |
| WP1.125GA10B1 | 1 1/8" Weld Pin | 1000 | Box |
| WP1.125GA10B3 | 1 1/8" Weld Pin | 3000 | Box |
| WP1.125GA10P3 | 1 1/8" Weld Pin | 3000 | 5 Gal. Pail |
| WP1.5GA10B1 | 1 1/2" Weld Pin | 1000 | Box |
| WP1.5GA10B3 | 1 1/2" Weld Pin | 3000 | Box |
| WP1.5GA10P3 | 1 1/2" Weld Pin | 3000 | 5 Gal. Pail |
| WP2GA10B1 | 2" Weld Pin | 1000 | Box |
| WP2GA10B3 | 2" Weld Pin | 3000 | Box |
| WP2GA10P3 | 2" Weld Pin | 3000 | 5 Gal. Pail |

Recommendations

- C.L. Ward & Family Inc. recommends that all equipment should be well maintained and operated within the machine's specifications
- The first time C.L. Ward & Family Inc. Weld Pins are used on a new machine, it is recommended that the user examine the first fifty welds for contact and strength. Adjustments may need to be made to the machine's electrical current before a satisfactory weld can be achieved.

| Fastener Size | Recommended For |
|---------------|--|
| 1/2" | 1/2" Insulation—All Densities |
| 3/4" | 1" Insulation - 1 1/2 lb. Density |
| 1" | 1" Insulation - 3 lb. Density |
| 1 1/8" | 1" Insulation - 4 to 6 lb. Density |
| 1 1/2" | 1 1/2" Insulation - 1 1/2" Density |
| 2" | 2" Insulation - 1 1/2" & 2 lb. Density |



**C.L. WARD
& FAMILY INC.**



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